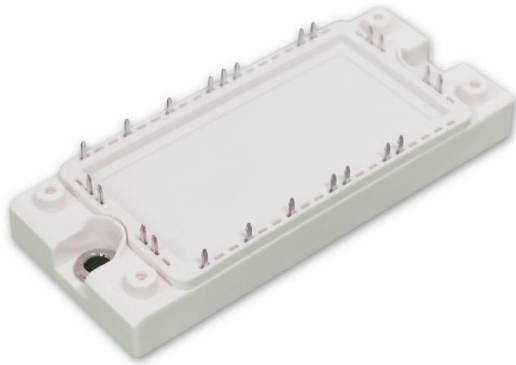


## IGBT Modules



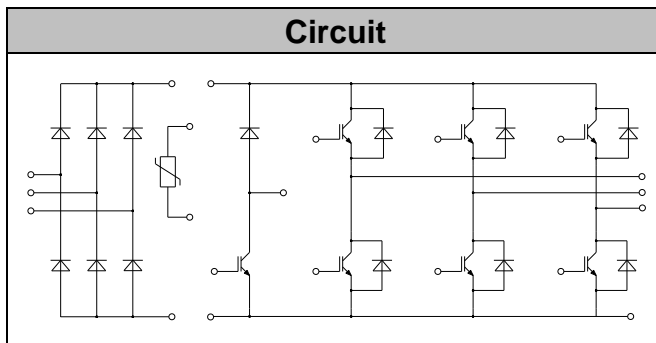
$V_{CES}$  1200V  
 $I_c$  75A

## Applications

- Motor Drivers
- AC and DC servo drive amplifier
- UPS (Uninterruptible Power Supplies)

## Features

- Low switching losses
- Low  $V_{CE(sat)}$  with positive temperature coefficient
- Including fast & soft recovery anti-parallel FWD
- Low inductance case
- High short circuit capability(8us)
- Maximum junction temperature 175°C



### ● IGBT- inverter

#### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	$V_{CES}$	$V_{GE}=0V, I_c=1mA, T_{vj}=25^{\circ}C$	1200	V
Continuous Collector Current	$I_c$	$T_c=100^{\circ}C, T_{vjmax}=175^{\circ}C$	75	A
Repetitive Peak Collector Current	$I_{CRM}$	$t_p=1ms$	150	A
Gate-Emitter Voltage	$V_{GES}$	$T_{vj}=25^{\circ}C$	$\pm 20$	V
Total Power Dissipation	$P_{tot}$	$T_c=25^{\circ}C$ $T_{vjmax}=175^{\circ}C$	319	W



**● IGBT- inverter**

**Characteristic Values**

Parameter	Symbol	Conditions	Value			Unit	
			Min.	Typ.	Max.		
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C=2.8mA, T_{vj}=25^{\circ}C$	5.2	5.8	6.4	V	
Collector-Emitter Cut-off Current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA	
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=75A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.60		V	
		$I_C=75A, V_{GE}=15V, T_{vj}=125^{\circ}C$		1.85			
		$I_C=75A, V_{GE}=15V, T_{vj}=150^{\circ}C$		1.90			
Gate Charge	$Q_G$			0.79		uC	
Internal Gate Resistance	$R_{gint}$			2.73		$\Omega$	
Input Capacitance	$C_{ies}$	$V_{CE}=25V, V_{GE}=0V,$ $f=1MHz, T_{vj}=25^{\circ}C$		9.9		nF	
Reverse Transfer Capacitance	$C_{res}$			0.1		nF	
Gate-Emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			400	nA	
Turn-on Delay Time	$t_{d(on)}$	$I_C=75A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=5.6\Omega$ $T_{vj}=25^{\circ}C$		100		ns	
Rise Time	$t_r$			134		ns	
Turn-off Delay Time	$t_{d(off)}$			241		ns	
Fall Time	$t_f$			262		ns	
Energy Dissipation During Turn-on Time	$E_{on}$			7.89		mJ	
Energy Dissipation During Turn-off Time	$E_{off}$			6.26		mJ	
Turn-on Delay Time	$t_{d(on)}$		$I_C=75A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=5.6\Omega$ $T_{vj}=150^{\circ}C$		107		ns
Rise Time	$t_r$				134		ns
Turn-off Delay Time	$t_{d(off)}$			277		ns	
Fall Time	$t_f$			418		ns	
Energy Dissipation During Turn-on Time	$E_{on}$			11.6		mJ	
Energy Dissipation During Turn-off Time	$E_{off}$			8.5		mJ	
SC Data	$I_{sc}$	$t_p \leq 8\mu s, V_{GE}=15V, T_{vj}=150^{\circ}C,$ $V_{CC}=600V, V_{CEM} \leq 1200V$			300		A



## ● Diode-inverter

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_{vj}=25^{\circ}C$	1200	V
Continuous DC Forward Current	$I_F$		75	A
Repetitive Peak Forward Current	$I_{FRM}$	$t_p=1ms$	150	A

### Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F=75A, T_{vj}=25^{\circ}C$		2.25	2.80	V
		$I_F=75A, T_{vj}=125^{\circ}C$		1.90		
		$I_F=75A, T_{vj}=150^{\circ}C$		1.80		
Recovered Charge	$Q_{rr}$	$I_F=75A$		2.16		$\mu C$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600V$ $-di_F/dt=500A/\mu s$		16		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=25^{\circ}C$		0.67		mJ
Recovered Charge	$Q_{rr}$	$I_F=75A$		6.37		$\mu C$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600V$ $-di_F/dt=500A/\mu s$		34		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=150^{\circ}C$		2.0		mJ



## ● IGBT-brake-chopper Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	$V_{CES}$	$V_{GE}=0V, I_C=1mA, T_{vj}=25^{\circ}C$	1200	V
Continuous Collector Current	$I_C$	$T_C=100^{\circ}C, T_{vjmax}=175^{\circ}C$	50	A
Repetitive Peak Collector Current	$I_{CRM}$	$t_p=1ms$	100	A
Gate-Emitter Voltage	$V_{GES}$	$T_{vj}=25^{\circ}C$	$\pm 20$	V
Total Power Dissipation	$P_{tot}$	$T_C=25^{\circ}C$ $T_{vjmax}=175^{\circ}C$	250	W

## Characteristic Values

Parameter	Symbol	Conditions	Value			Unit	
			Min.	Typ.	Max.		
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C=1.7mA, T_{vj}=25^{\circ}C$	5.2	5.8	6.4	V	
Collector-Emitter Cut-off Current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA	
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=50A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.70		V	
		$I_C=50A, V_{GE}=15V, T_{vj}=125^{\circ}C$		1.95			
		$I_C=50A, V_{GE}=15V, T_{vj}=150^{\circ}C$		2.05			
Gate Charge	$Q_G$			0.57		uC	
Input Capacitance	$C_{ies}$	$V_{CE}=25V, V_{GE}=0V,$ $f=1MHz, T_{vj}=25^{\circ}C$		7.29		nF	
Reverse Transfer Capacitance	$C_{res}$			0.09		nF	
Gate-Emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			400	nA	
Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=15\Omega$ $T_{vj}=25^{\circ}C$		112		ns	
Rise Time	$t_r$				137		ns
Turn-off Delay Time	$t_{d(off)}$				207		ns
Fall Time	$t_f$				230		ns
Energy Dissipation During Turn-on Time	$E_{on}$				5.2		mJ
Energy Dissipation During Turn-off Time	$E_{off}$				3.3		mJ



# MG75P12MLE1A

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Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=15\Omega$ $T_{vj}=150^\circ C$	101	ns
Rise Time	$t_r$		139	ns
Turn-off Delay Time	$t_{d(off)}$		248	ns
Fall Time	$t_f$		295	ns
Energy Dissipation During Turn-on Time	$E_{on}$		7.1	mJ
Energy Dissipation During Turn-off Time	$E_{off}$		4.6	mJ
SC Data	$I_{sc}$		$t_p \leq 8\mu s, V_{GE}=15V, T_{vj}=150^\circ C,$ $V_{CC}=600V, V_{CEM} \leq 1200V$	200

## ● Diode-Brake-Chopper

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_{vj}=25^\circ C$	1200	V
Continuous DC Forward Current	$I_F$		30	A
Repetitive Peak Forward Current	$I_{FRM}$	$t_p=1ms$	60	A

### Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F=30A, T_{vj}=25^\circ C$		2.10	2.80	V
		$I_F=30A, T_{vj}=125^\circ C$		1.90		
		$I_F=30A, T_{vj}=150^\circ C$		1.78		
Recovered Charge	$Q_{rr}$	$I_F=30A$		0.85		$\mu C$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600V$ $-di_F/dt=1000A/\mu s$		23		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=25^\circ C$		0.95		mJ
Recovered Charge	$Q_{rr}$	$I_F=30A$		4.75		$\mu C$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600V$ $-di_F/dt=1000A/\mu s$		25		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=150^\circ C$		1.66		mJ



## ● Diode-Rectifier

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_{vj}=25^{\circ}C$	1600	V
Average output Current 50/60Hz, sine wave	$I_{F(AV)}$	$T_C=100^{\circ}C$	75	A
Surge Forward Current	$I_{FSM}$	$V_R=0V, t_p=10ms, T_{vj}=25^{\circ}C$	600	A
$I^2t$ -value	$I^2t$	$V_R=0V, t_p=10ms, T_{vj}=25^{\circ}C$	1800	A <sup>2</sup> s

### Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Diode Forward Voltage	$V_F$	$I_F=75A, T_{vj}=150^{\circ}C$		1.2		V
Reverse Current	$I_R$	$T_{vj}=150^{\circ}C, V_R=1600V$			1.5	mA

## ● NTC-Thermistor

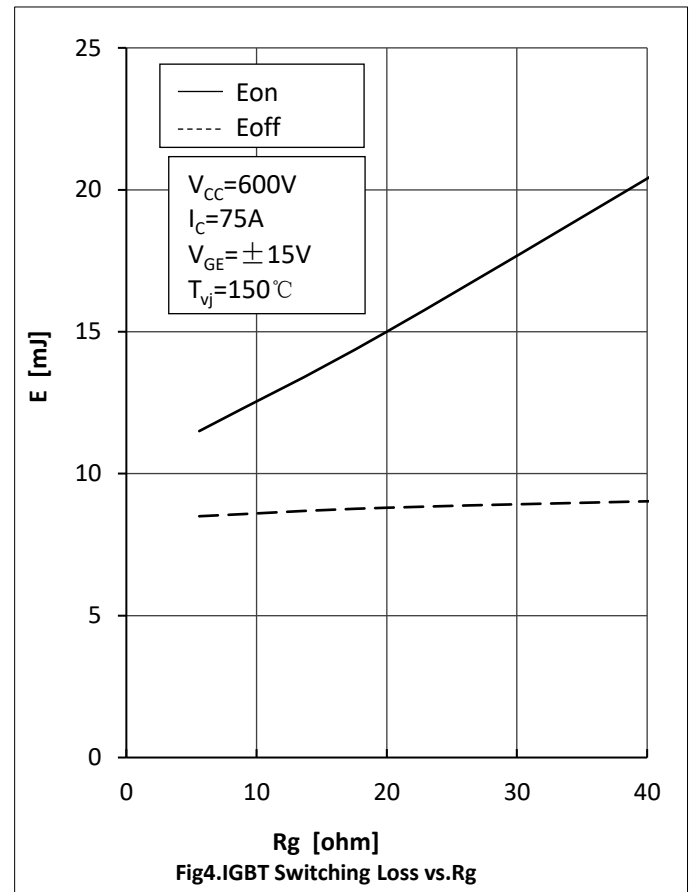
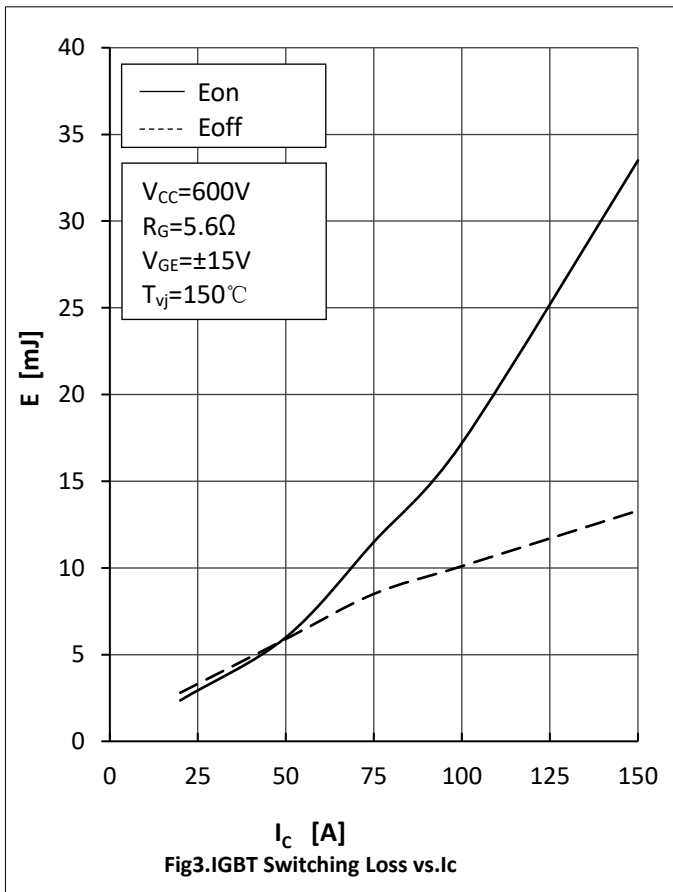
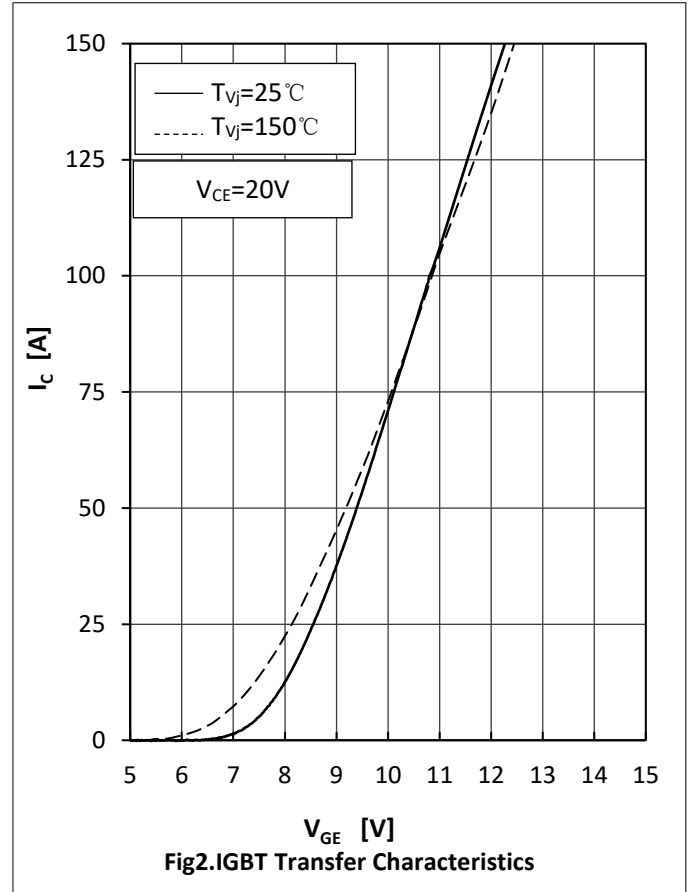
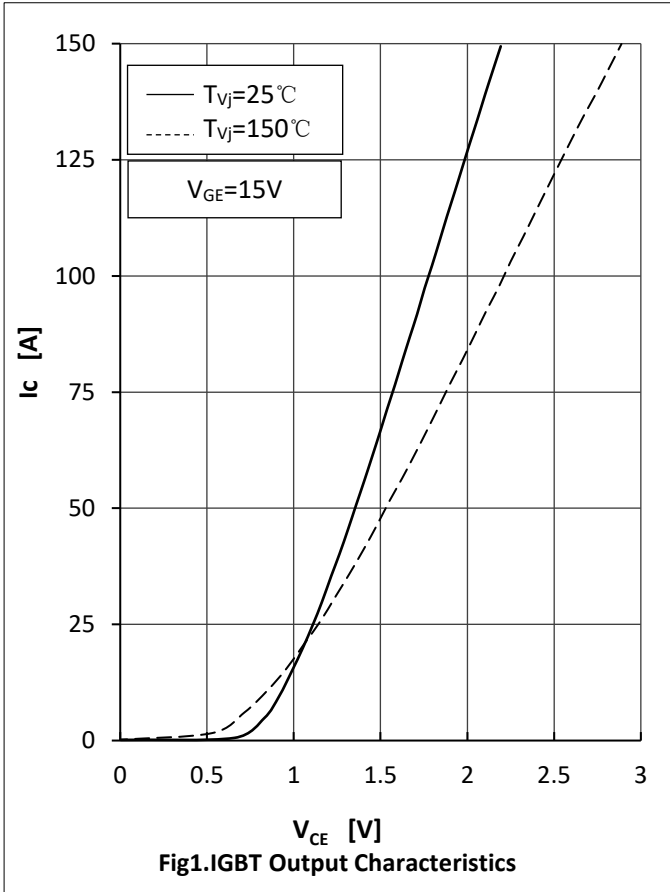
### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Rated Resistance	$R_{25}$			5.0		k $\Omega$
Deviation of R100	$\Delta R/R$	$T_C=100, R_{100}=493.3\Omega$	-5		5	%
Power Dissipation	$P_{25}$				20.0	mW
B-value	$B_{25/50}$	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{ K}))]$		3375		K

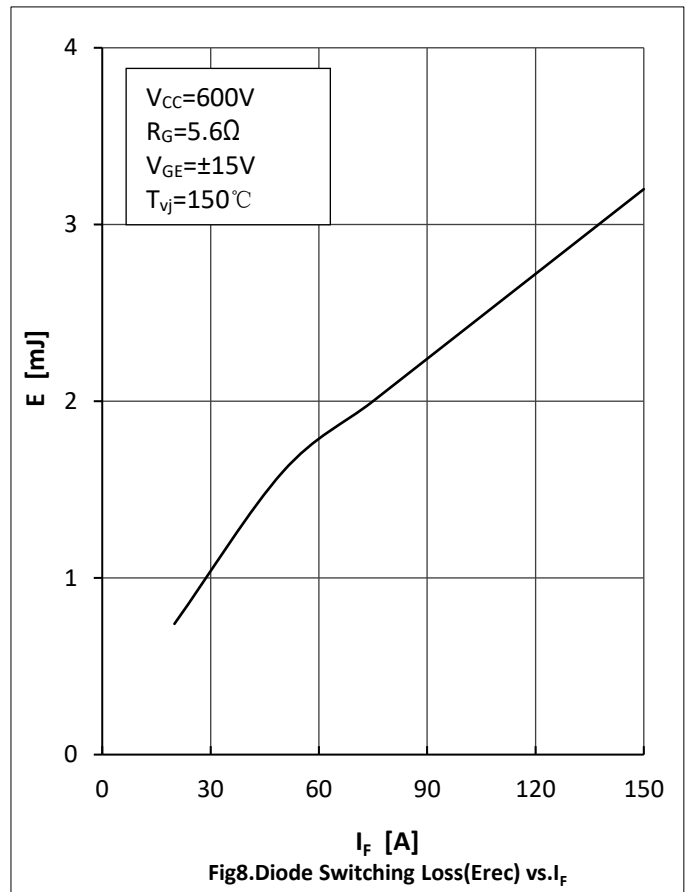
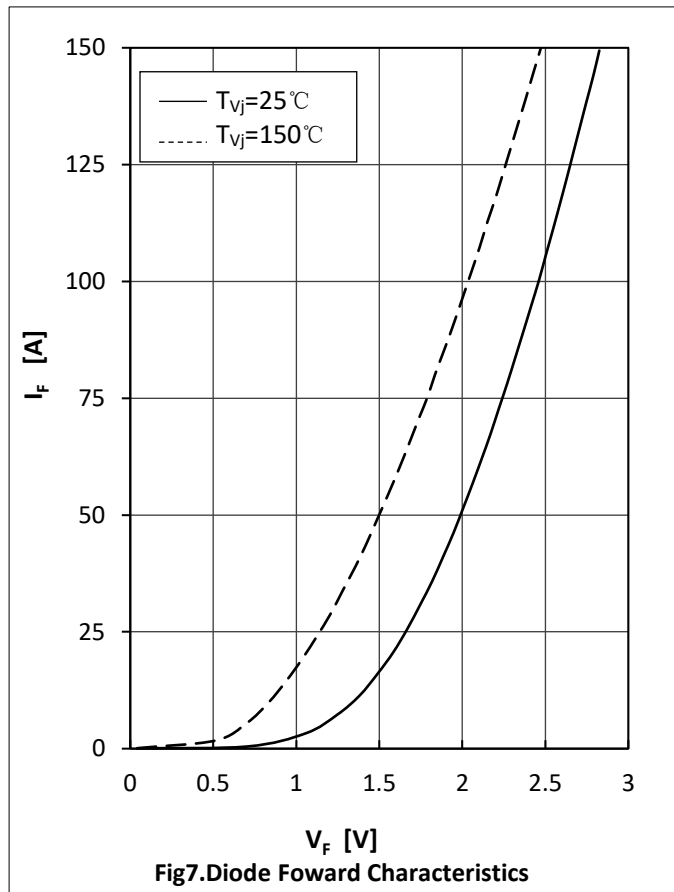
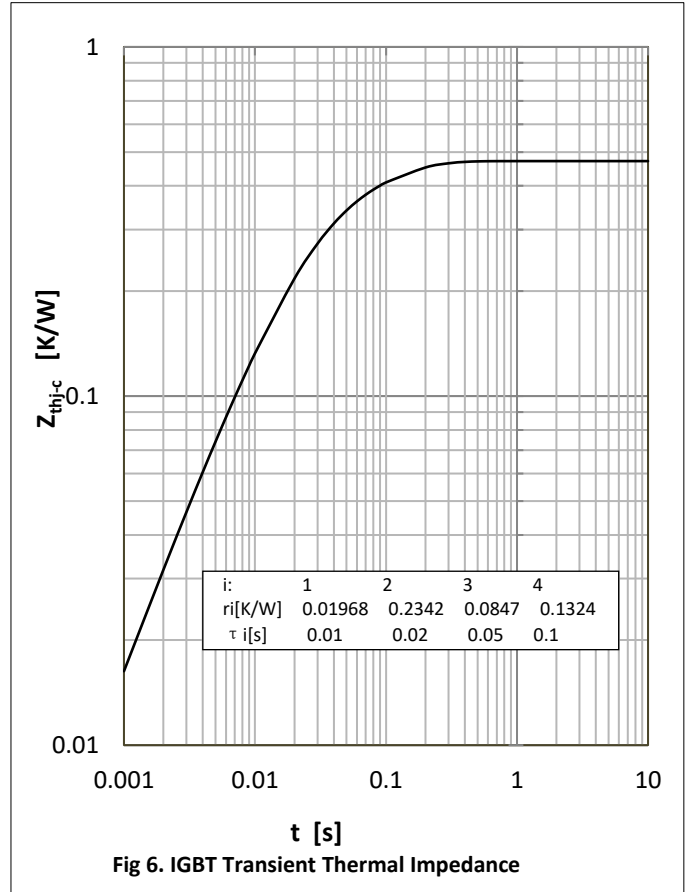
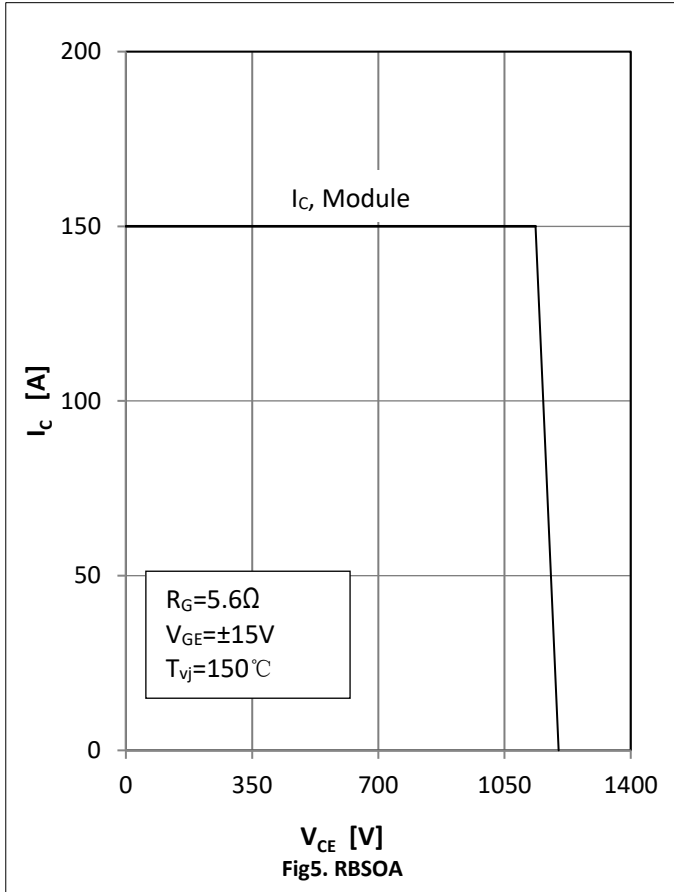


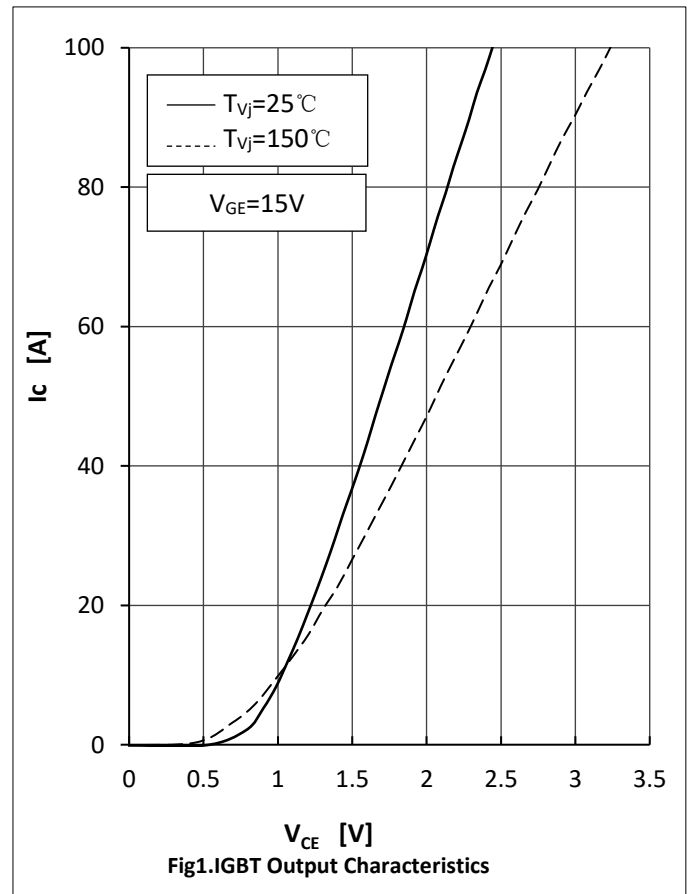
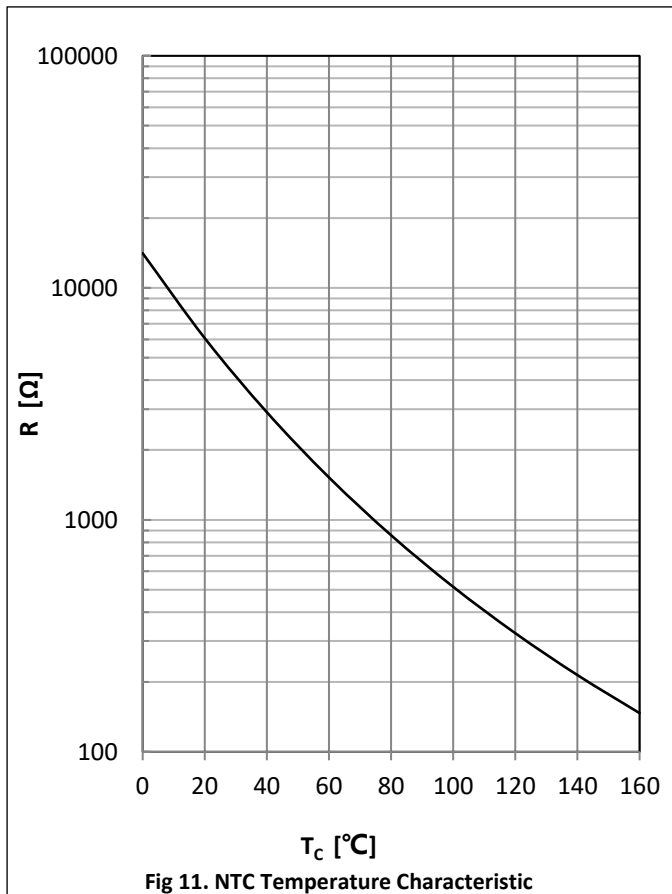
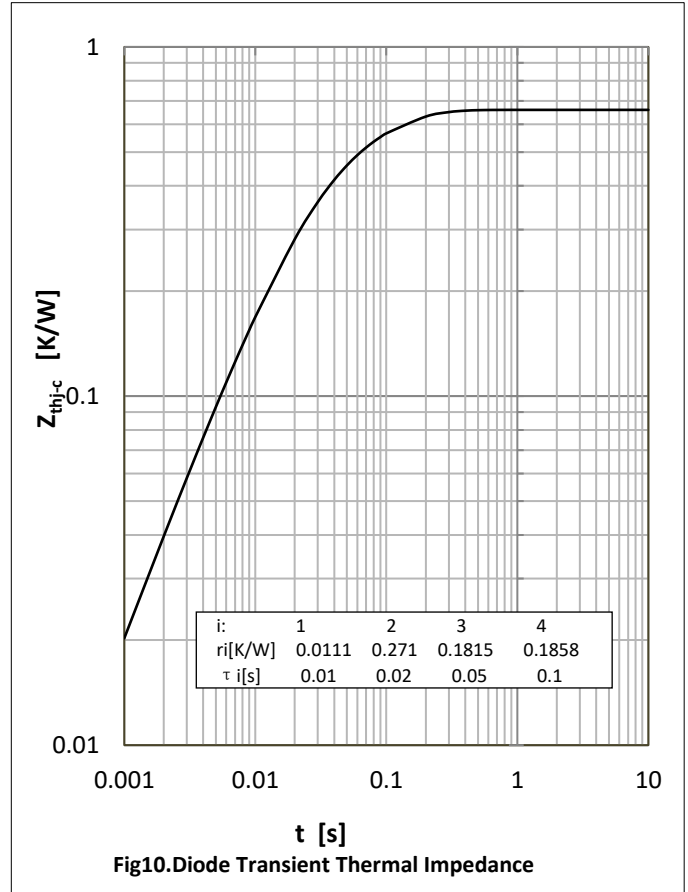
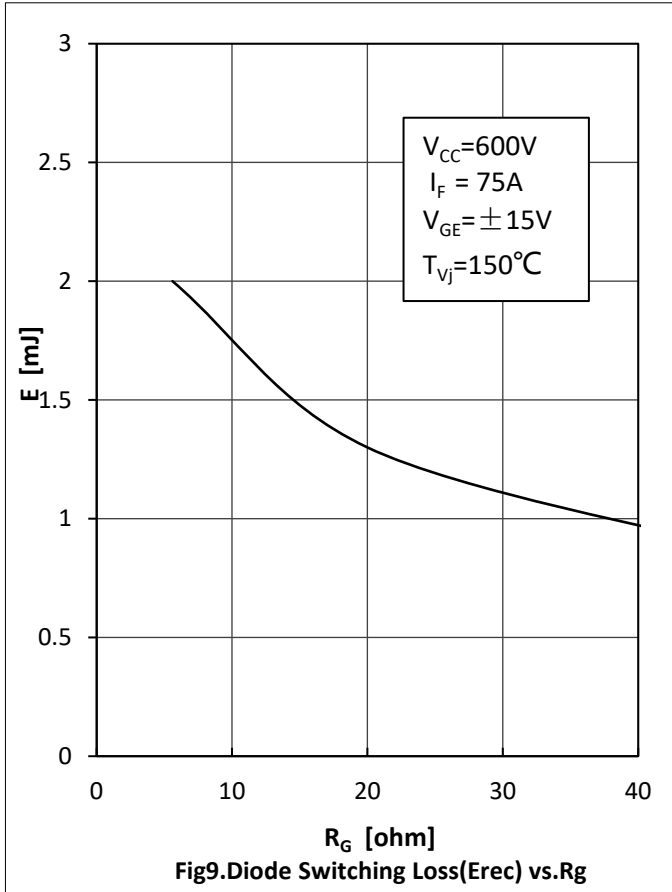
● **Module Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise specified

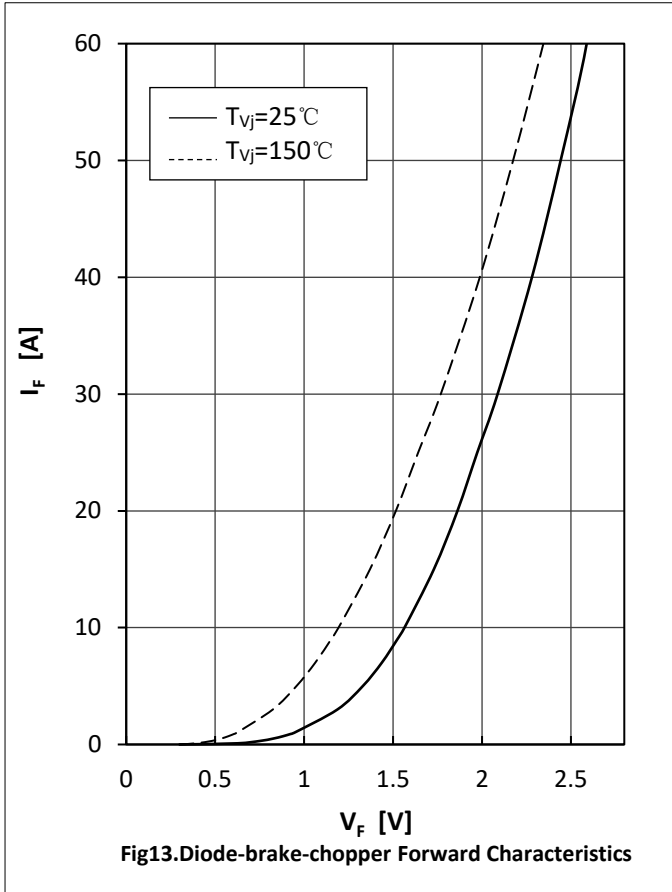
Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Isolation Voltage	$V_{\text{isol}}$	$t=1\text{min}, f=50\text{Hz}$	2500			V
Maximum Junction Temperature	$T_{\text{jmax}}$				175	$^\circ\text{C}$
Operating Junction Temperature	$T_{\text{vj op}}$		-40		150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$		-40		125	$^\circ\text{C}$
Stray-inductance-module	$L_{\text{SCE}}$			40		nH
Module Lead Resistance, Terminals-chip	$R_{\text{CC}'+\text{EE}'}$	$T_C=25^\circ\text{C}$ , per switch		4.0		m $\Omega$
	$R_{\text{AA}'+\text{CC}'}$			3.0		
Thermal Resistance Junction to Case	$R_{\theta\text{JC}}$	per IGBT-inverter			0.47	K/W
		per Diode-inverter			0.66	
		per IGBT-brake-chopper			0.59	
		per Diode-chopper			1.20	
		per Diode-rectifier			0.71	
Thermal Resistance Case to Sink	$R_{\theta\text{CS}}$	per Module		0.009		K/W
Module-to-Sink Torque	Ms		3.0		6.0	N·m
Weight of Module	G			180		g





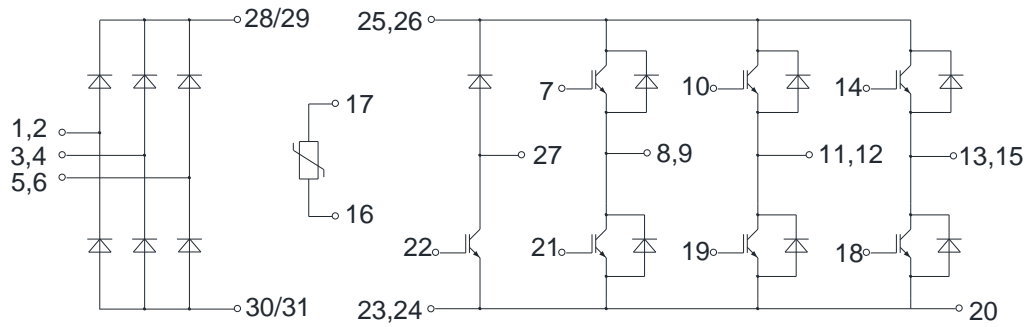




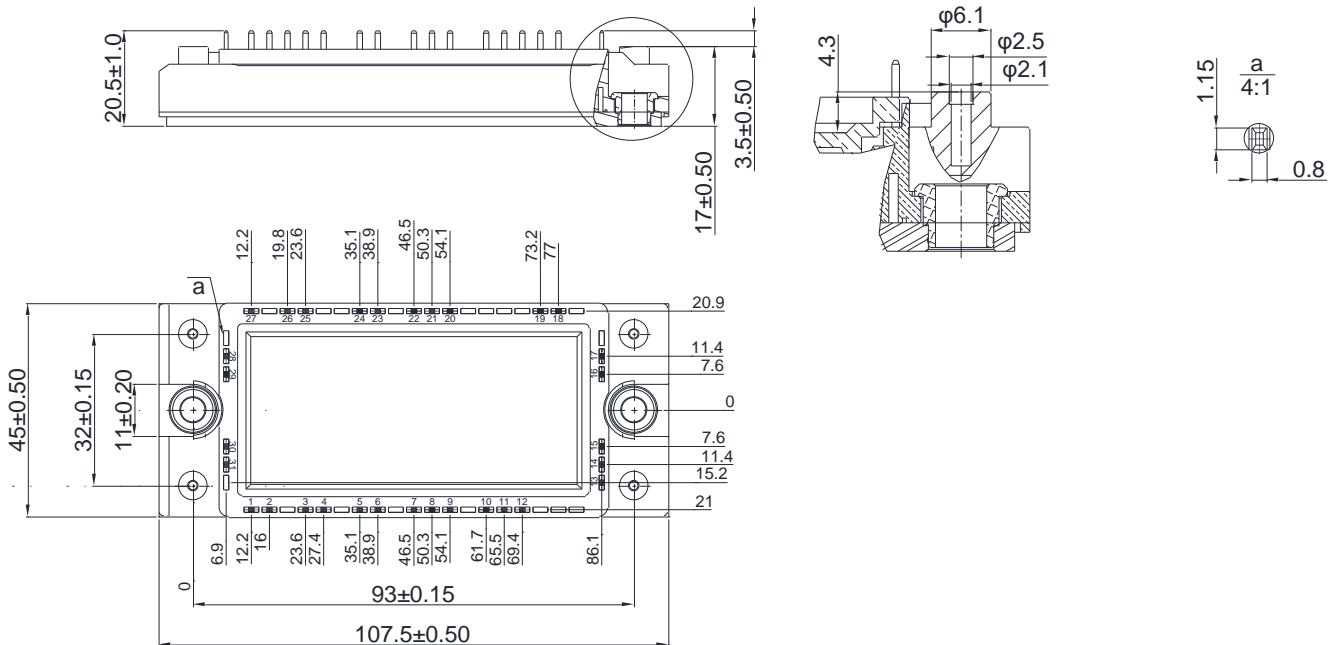




## ● Circuit Diagram



## ● Package Outline Information





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